

# 120 TON

## The Powerhouse

Five Available Workstations  
Universal Open Tooling Station  
24" Flat Bar Shear  
Dedicated Coper Notcher  
Electric Stroke Control

Our most powerful Ironworker, the Edwards 120 Ton JAWS Ironworker offers the most in capacity and versatility. Standard features include a Punch Assembly, 24" wide Flat Bar Shear, high capacity Angle Shear, Coper Notcher and a universal open tooling station for optional Tooling Accessories allowing you to select the perfect tool for your needs.

### PUNCH

Rating: 120 Tons  
Max. Capacity: 1-1/2" Dia. in 1" A36  
Stroke: 2-1/2"  
Throat Depth: 11"  
Open Height: 9-1/8"  
Shut Height: 7"  
Work Height: 36-5/8"

### ANGLE SHEAR

Max. Capacity: 6" x 6" x 1/2"  
Work Height: 52-1/2"

### FLAT BAR SHEAR

Max. Capacity: 1/2" x 24"  
1" x 12"  
Max. Round: 1-1/4"  
Max. Square: 1-1/4"  
Work Height: 33-1/4"

### COPER NOTCHER

Max. Capacity: 2-1/2" x 6" x 1/2"  
Work Height: 40"

### OPEN CAVITY

Height: 9"  
Width: 11-3/4"  
Work Height: 51-3/4"

### GENERAL SPECIFICATIONS

Standard Motor: 10 HP 3~ 208 V or 230 V  
1770 RPM 26 A  
Optional Motors: 10 HP 3~ 460 V  
1770 RPM 12 A  
10 HP 3~ 575 V  
1770 RPM 10 A  
10 HP 1~ 208 V or 230 V  
1740 RPM 40 A  
Hydraulic Pump: 24 GPM  
Valve Pressure: 3800 PSI  
Reservoir: 17 Gallons  
Cylinder: 2-3/4" Ram

### DIMENSIONS

Height: 84"  
Width: 60"  
Depth: 60"  
Shipping Weight: 5500 lb

