



# ELITE 110

## Superior 4 Station Ironworker

Universal Open Tooling Station  
ANSI B11.5-1988R(02) Compliant  
ETL/UL Approved Controls

### ELITE Integrated Features:

Hydraulic Hold-Down  
E-Stop / Lockout-Tagout  
Electric Stroke Control  
Hydraulic Accessory Pack  
Central Lubrication System

Swing-Away Stripper Assembly  
Roller Encoder Measuring System  
Quick Change Punch Assembly  
Premium Gauging Tables  
LED Lighting

### PUNCH

Rating: 110 Tons  
Max. Capacity: 1-3/8" Dia. in 1" A36  
Stroke: 1-13/16"  
Throat Depth: 11-3/4"  
Open Height: 8-5/8"  
Shut Height: 6-13/16"  
Work Height: 41"

### OPTIONAL COPER NOTCHER

Max. Capacity: 2-1/2" x 6" x 1/2"  
Work Height: 44-3/16"

### GENERAL SPECIFICATIONS

Standard Motor: 7.5 HP 3~ 208 V or 230 V  
1765 RPM 22 A  
Optional Motors: 7.5 HP 3~ 460 V  
1765 RPM 11 A  
7.5 HP 3~ 575 V  
1770 RPM 8 A  
7.5 HP 1~ 208 V or 230 V  
1765 RPM 36 A  
Hydraulic Pump: 10-1/2 GPM - 2 Stage  
Valve Pressure: 3000 PSI  
Reservoir: 17 Gallons  
Cylinder: 3-1/2" Ram

### FLAT BAR SHEAR

Max. Capacity: 3/4" x 14"  
1" x 12"  
Max. Round: 1-1/4"  
Max. Square: 1-1/4"  
Work Height: 41-1/2"

### ANGLE SHEAR

Max. Capacity: 6" x 6" x 1/2"  
Work Height: 50-7/8"

### OPEN STATION

Throat Depth: 15-1/2"  
Open Height: 8-5/8"  
Shut Height: 6-13/16"  
Stroke: 1-13/16"  
Work Height: 39-3/16"

### DIMENSIONS

Height: 66-1/16"  
Width: 57-1/4"  
Depth: 42-3/8"  
Shipping Weight: 5380 lb



Shown with  
optional Coper Notcher

CALL (800) 373-8206

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