

**Edwards**  
Manufacturing Co. Est. 1875

# 65 TON "JAWS V" IRONWORKER

5 AVAILABLE STATIONS

UNIVERSAL OPEN  
TOOLING CAVITY

24" BAR SHEAR

OUR MOST  
VERSATILE MACHINE!

- ◆ P u n c h ◆
- ◆ N o t c h ◆
- ◆ S h e a r ◆
- ◆ B r a k e ◆
  
- ◆ F l a t s ◆
- ◆ R o u n d s ◆
- ◆ A n g l e s ◆

TIGHT ◆ SMOOTH ◆ DEPENDABLE



# 65 TON IRONWORKER

## PUNCH

Maximum Capacity ..... 1-1/16" dia. in 3/4" plate  
 Work Height ..... 36"

## FLAT BAR SHEAR

Maximum Width ..... 3/8" x 24"  
 Maximum Thickness ..... 1/2" x 14" or 1" x 4"  
 Maximum Round Capacity ..... 1"  
 Maximum Square Capacity ..... 1"  
 Work Height ..... 33-1/2"

## ANGLE SHEAR

Maximum Size ..... 5" x 5" x 1/4" or 4" x 4" x 3/8"  
 Work Height ..... 42"

## COPER/NOTCHER

Maximum Capacity ..... 2-1/2" x 6" x 3/8"  
 Work Height ..... 35-1/2"

## OPEN CAVITY

Specifications ..... 11-1/2" wide x 9-3/4" tall  
 Work Height ..... 42"

## TOOLING OPTIONS & ACCESSORIES

Oversized Punching Assembly,	Back Gauge, Gauging Table,
Angle Notcher, Pipe Notcher (shown),	Magnetic Squaring Arm,
Brake, Multi Shear, Rod Shear,	Pedestal Die Table, Magna Light,
241 Punch Assembly	Urethane Stripper
	Electric Stroke Control (shown)

## GENERAL SPECIFICATIONS

Rated Capacity ..... 65 Ton	Hydraulic Pump Size ..... 10-1/2 gpm - 2 stage
Throat Depth ..... 9-3/4"	Valve Pressure ..... 2800 psi
Open Height ..... 8-1/8"	Reservoir ..... 17 gallons
Shut Height ..... 6-3/4"	Cylinder ..... 3-1/2" Ram
Stroke ..... 1-3/8"	Dimensions: base ..... 43" x 42"
Electric Motor Standard ..... 5 HP, 3 Phase, 14 amp 208/240 v, 1725 rpm	height ..... 55"
Electric Motor Options ..... 5 HP, 3 Phase, 7 amp 440/480 v or 575 v 5 HP, 1 Phase, 26 amp 208/240 v, 1725 rpm	shipping weight 4220 pounds

**EDWARDS MFG. CO.**  
 P.O. Box 166 ALBERT LEA, MN 56007  
 T. (507) 373 - 8206 F. (507) 373 - 9433

